

D5356-041 R44 CLAMP ASSEMBLY

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5356-041	R44 CLAMP ASSEMBLY
1	1	D5316-3	T-BOLT STRAP
2	2	D5351-1	T-BOLT SPACER
3	1	D5353-1	CUSHION
4	1	D5353-3	CUSHION
5	1	D5356-043	R44 SUPPORT ASSEMBLY
6	2	MS21043-3	NUT, SELF-LOCKING
7	2	NAS1149D0332J	WASHER

NOTES:

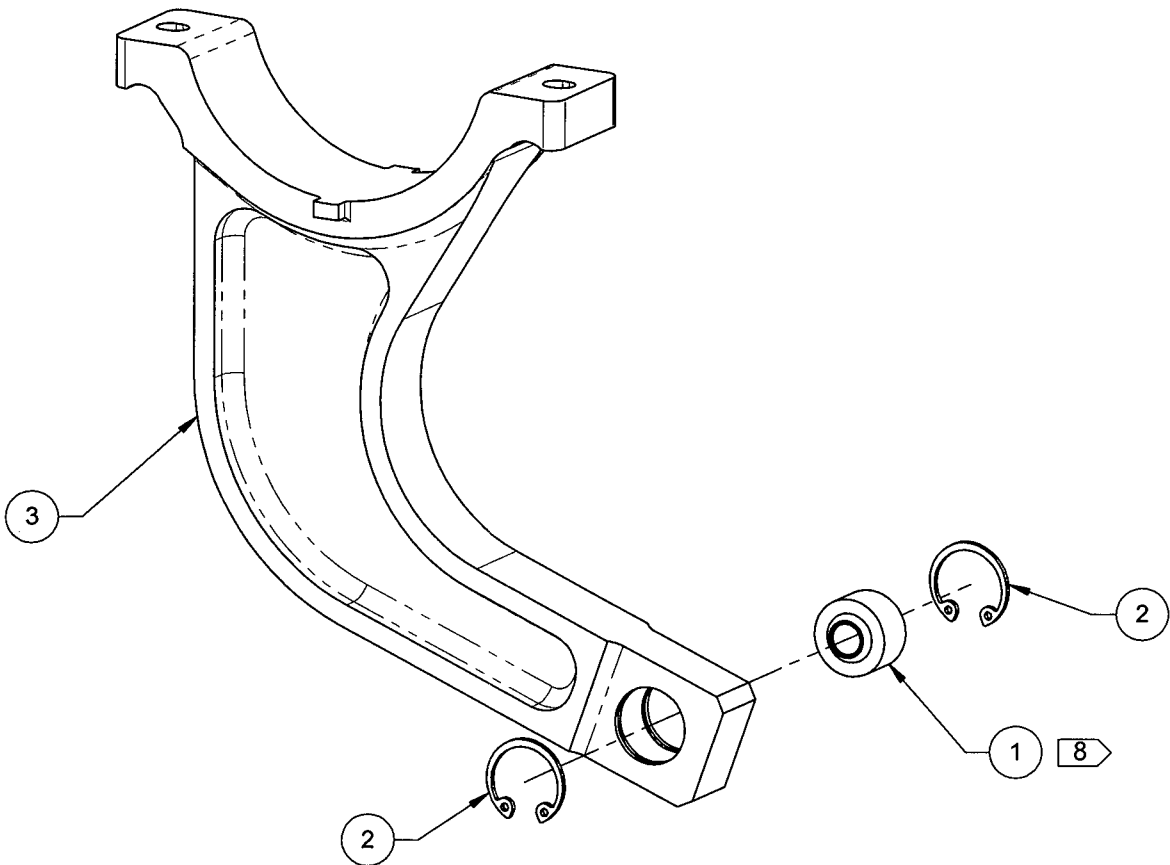
- 1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.57 lbs  
8) SECURE NUTS WITH 1-2 THREAD AS SHOWN

RELEASED  
2016-01-21  
ECW 16-506

APPROVED

A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5356	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	R44 CLAMP ASSEMBLY	NTS
DATE	15.08.10	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5356-043	R44 SUPPORT ASSEMBLY
1	1	D5318-1	SPHERICAL BEARING
2	2	D5345-1	INTERNAL RETAINING RING
3	1	D5356-1	SUPPORT



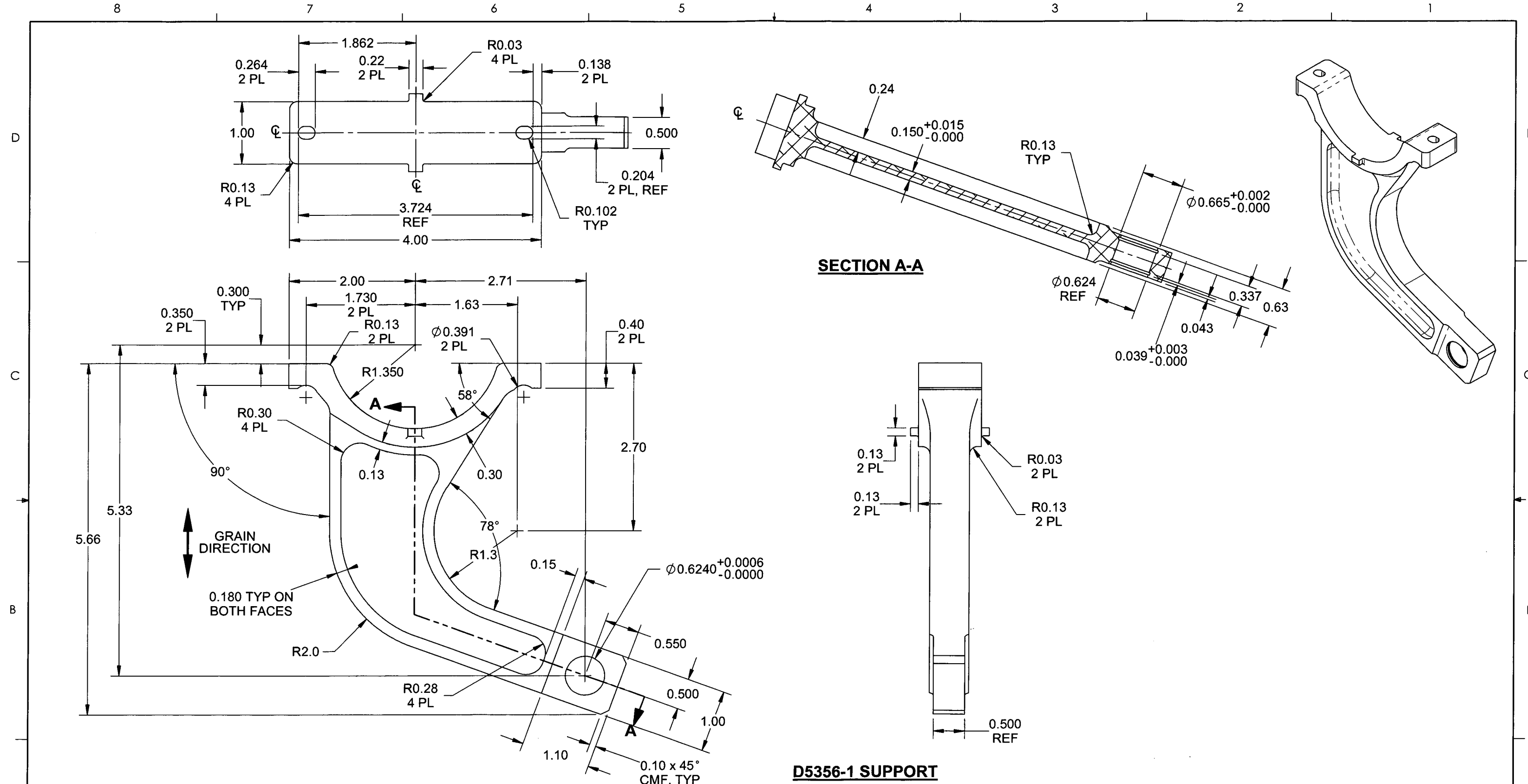
**D5356-043 R44 SUPPORT ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.46 lbs
- 8) PRESS FIT D5318-1 INTO D5356-1

**RELEASED**  
2016-01-21  
**APPROVED**

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5356</b>	REV. A
MFG. APPR.	JFS	SHEET 2 OF 3	
APPROVED	HS	TITLE <b>R44 CLAMP ASSEMBLY</b>	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	15.08.10		



**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.43 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5356-1 Rev.A.SLDPRT

RELEASED  
2016-01-21

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DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5356</b>	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>R44 CLAMP ASSEMBLY</b>	NTS
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